

# *Acme Surplus Machinery Inc.*

Quality Surplus Machinery for Pulp & Paper

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## **Acme A098369 2.4 Meter (94.5") trim Tissue Machine 24 TPD**

RIGHT Hand machine, the drive motors are on the right looking from the input box to the Pope Flat Table machine type, for tissue monofieltro

Net width 2,400 mm.

Drive speed 500 m / min

Net production 24 t / day

Entry Box: Bruderhaus Gorostidi, all stainless steel, sealed, pressurized with automatic pressure and level, complete with irrigation, cover cleaning and command and control box.

Gorostidi flatbed, all stainless steel, cantilever, and tracheal motor of 7.5 kW and variable speed.

Dewatering: 1 box Forming

5 Boxes of foils of 5 strips each

2 Boxes of 4 strips vacufoils complete with separator and vacuum fan

1 Box wet 800 mm wide complete with separator and vacuum fan.

4 Boxes Applicants, complete with separators vacuum manifold and valves

Applicant 1 Cylinder, cantilever, 650 mm in diameter

1 Cylinder Tractor 500 mm in diameter

Tela 1 circuit complete with guide, tensioner, rollers, doctors, and irrigation.

**Pick-up 1 Felt Felt Tour Pick-up complete with guide rollers, tension rollers with pneumatic motor HP monojet irrigation and low pressure regdíos. 2 boxes of felt conditioning with separator, 2 Boxes of Yankee drying before your separator rollers, doctors and trays. Pick-up 1 full sitema consumer outreach and further separation by air motor.**

2 presses presses against the Yankee diameter 500 mm complete with hydraulic pressure system, including the hydraulic unit.

Yankee Yankee 1 cast of 4,200 mm in diameter, complete with steam supply system and extraction of condensates to work at 4 bar. Grinding and packed on a cot

Bell 1 Bell blowing hot air against the Yankee, with 4 built-in fans to own hood and an exhaust fan outside, **with 4 air heating batteries new**, special tissue paper, and designed to operate at 12 bar pressure of steam and blowing air to get against Yankee 160 ° C and 75 m / s. The hood is complete with pneumatic retraction system, CCM and control.

**Doctors Doctors 3 new anti-Yankee, with oscillation electromechanical and pneumatic loading system.**

Pope Pope reel 1 reel drum 900 mm in diameter, complete with 10 metal reels, pneumatic loading system.

Header circuit:

Level 1 box of pasta, made of stainless steel

1 Valve weight of gate angle.

1 Fan TURO powered pump 132 kW 380V/50Hz.

1 LaMorte LICAR closed Debugger SP-800 with holes and a basket of spare slots basket, complete with motor, 380V/50Hz, drive belts and pulleys.

1 Pump TURO supply to the Stage 2 engine cyclone complete with 380V/50Hz.

1 Pump TURO supply to the Stage 3 engine cyclone complete with 380V/50Hz.

1 Debugging Cyclone 4-stage low consistency GL & V mark with Cleanpac cyclones 700, while stage 4 consists of 2 FIBERMIZER. Complete form satellites

1 flat screens LICAR LaMorte, model T-20 engine complete with 380V/50Hz and irrigation.

WATER CIRCUIT:

3 water pumps powered cast of 11 TURO kW/1500 rpm, 25 rpm and 5.5 kW/1500 rpm kW/1000 all 380V/50Hz.

1 fresh water pump to power the circuits Medium Pressure, complete with 380V/50Hz motor.

2-piston pumps for high pressure water mark CAT 3545 and 2530 model, complete with 380V/50Hz motor.

CIRCUIT OF STEAM

Full steam system from a general collector of steam is fed from the boiler. Yankee steam distribution and Bell, with its control system and pressure differential control and control panel. 2 condensate pot with level control and 2 vacuum pumps with 3 kW/1500 engine rpm. 380V/50 Hz

VACUUM INSTALLATION:

Complete installation of vacuum formed by 3 vacuum pumps liquid ring SAFEM brand, model AL20, AL30 and AL40, each connected to a sequential pneumatic separator, and a general manifold vacuum. All pumps with electric motors of 74 kW, 132 kW and 132 kW, all driven 380V/50Hz pulleys and belts.

WINDER

**1 roll for tissue, equipped with 2 tape splicers controlled unwinding speed**, drive speed 1,000 m / min, complete with drive, control panel and CCM. 2 Operated by AC motors with variable speed and ABB control equipment. The engines are 37 kW each 380V/50Hz. CCM and control.

SPARE PARTS

1 Table Cloth

Acme A098369

2.4 meter tissue machine

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Several motors

Roller Presses

Rolls of felt and fabric

Once you proceed with the dismantling of the factory will list all equipment and other items that are replacements.

## DRIVE

Together with the drive machine to provide current, formed by the AC motors include:

- Applicant cylinder 90 kW
- Roller Tractor 132 kW
- Yankee 132kW
- Pope 37kW

**This drive supplied by ABB in recent times, will be dismantled under the supervision of ABB, which shall review the documentation, prepare the engineering for installation in the country.**

The engines can work either 50 Hz or 60 Hz and 400 V or 440 V

The reel also has a drive identical to the machine.

**Note: black requires new parts**